

DULUX® Fleetshield® 488S0075 ULTRATHANE PRIMER



Dulux Australia
ABN 67 000 049 427

Product Description

Dulux® FleetShield® Ultrathane Primer is a premium quality two pack high solids polyurethane primer that is ideal for high productivity via wet-on-wet application or fast sanding capabilities. It can be used as a surfacer in auto refinishing, providing excellent build and excellent hold out.

Dulux® FleetShield® Ultrathane Primer is easy to sand. The primer can be easily sanded 2 hours after application. The primer may be top coated with nax Premila and Fleetshield 2K products after 15 minutes if no sanding is required.

Suitable Dulux® FleetShield™ and nax Premila topcoats including:
Dulux® FleetShield™ 2K Mixed colour, 428 line
Nippon nax Premila 80001K Basecoat, (40N-Line)
Nippon nax Premila 7000 2K Solid Topcoat
Dulux® ArmorSpray® 2K mixed colour (424-Line)

Substrates

All substrates must be thoroughly prepared and cleaned. For metal substrates, it is recommended that the surface be abrasive blasted or thoroughly sanded prior to the application of the primer. Aluminium and alloys need to be pre-primed using UltraEtch (485S0040, 485S0070)

It is recommended that Dulux® AutoSpeed® Prepwash 965-89784 is used for cleaning and degreasing of surfaces.

Suitably prepared surfaces:

- Sound existing finishes.
- Polyester Filler
- Steel & 316 grade Stainless steel,
- OEM Primer
- Fibreglass

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Product & Additives:

Part A

Dulux® FleetShield® Ultrathane Primer Pt A – 488S0075

Part B

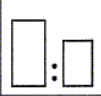







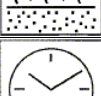



Dulux® Autospeed® 2K 4:1 Hardener - Normal – 980-89291

Dulux® AutoSpeed® RP 4:1 Hardener- Fast 980-89794

Thinners

Dulux® Automotive 2K Thinner- Normal 920-89292




Dulux® Automotive RP Thinner 920-89819

  	Mixing Ratio	4 Parts Ultrathane Primer (488S0075) Part A by volume	
	Hardener	1 Part 980-89291 by volume	
	Thinner	5-10% 920-89292 as High Build Primer 15%-20% 920-89292 as Primer Surfacer or Wet-on-Wet Primer	
	Spray Viscosity DIN Cup 4 @ 25°C	22-25 seconds with 15% thinning	
	Gravity & Suction Feed	Fluid Tip: CONVENTIONAL: 1.4 – 1.8mm	Spraying Pressure: 350-450 kPa. Or refer to manufacturer's recommendations
	Pressure pot	CONVENTIONAL: 1.1 – 1.8mm	350-450 kPa. Or refer to manufacturer's recommendations
	Application	1 to 2 even coats	
	Air Flash	5 - 10 minutes air flash between coats	
	Baking/Drying	3 hours @ 20°C 30 mins @ 60°C	
	Infrared	Short wave: 8 mins Medium wave: 10 - 15 mins	
	Sanding - Manual	Wet: P600 – P800 Grit	
	Sanding - Manual	Dry: P400 – P600 Grit	

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	Sanding - Mechanical	Dry: P400 – P600 Grit
	Spraying	Use air fed mask at all times. Refer applicable AS/NZS Standards
	Pot Life	When mixed, 1 hour @ 20°C

For safe handling:

Please refer to the Material Safety Data Sheet number: 4725 for this product before use.

In the event of an emergency contact: 1 800 033 111 (ALL HOURS) NZ 0800 734 607

For further information contact:

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