

DULUX® AUTOSOLV® 482 S0004 LACQUER CLEAR COAT



Dulux Australia
ABN 67 000 049 427

Product Name:

482-S0004 Dulux® Autosolv® Lacquer Clear coat

Product Description:

Dulux® Autosolv® Lacquer Clear coat is a premium quality acrylic clear coat. It produces a high gloss flexible film with excellent durability and adhesion. Dulux® Autosolv® Lacquer Clear coat should be applied over Dulux® Autosolv® Lacquer colour.

Product & Additives:

Dulux® Autosolv® Lacquer Clear coat 482-S0004

Dulux® Autosolv® Lacquer Thinner 920-S0005

	Thinner	150% by Volume 920 S0005	
	Spray Viscosity DIN Cup 4 @ 25°C	16-18 seconds	
	Gravity Feed	Fluid Tip: CONVENTIONAL: 1.2 - 1.5mm HVLP: 1.5 - 1.9mm	Spraying Pressure: 400 kPa/ 4 bar 200 kPa/ 2 bar Or refer to manufacturer's recommendations
	Suction Feed	CONVENTIONAL: 1.4 - 1.8mm HVLP: 1.8 - 2.2mm	400 kPa/ 4 bar 200 kPa/ 2 bar. Or refer to manufacturer's recommendations
	Application	Apply 2-3 even coats	
	Air Flash	5 minutes air flash	
	Drying	40-60 mins @ 25°C	
	Spraying	Use air fed mask at all times. Refer to applicable AS/NZS Standards	

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Flatting Base addition

Dulux® Autosolv® Flatting Base, 482S3170-1L, may be added to achieve the required gloss level. Recommended levels of addition by weight are as follows:

Gloss	No addition of flatting base
Satin (70% gloss)	30% of Clearcoat
Matt (5-10% gloss)	45% of Clearcoat

For Safe Handling:

Please refer to the Material Safety Data Sheet No: 507 for this product before use.

In the event of an emergency contact: 1 800 033 111 (ALL HOURS)

For further information contact:

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482 S0004 Dulux® AUTOSOLV® Lacquer Clear coat

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