

PRODUCT SOLUTIONS



Dulux[®]

**AUTOMOTIVE
COATINGS**



✓ EASY SANDING ✓ FASTER PRODUCTIVITY

Worth doing, worth Dulux[®]

FleetShield UltraEpoxy

2K Epoxy Primer

Dulux FleetShield™ UltraEpoxy is a premium, easy sanding 2K Epoxy Primer.

Due to the faster dry times compared to FleetShield Ultrabuild, UltraEpoxy streamlines workflow, improving productivity and efficiency.

It can be used as a wet-on-wet or sandable primer, gives excellent adhesion to metal substrates and provides anti-corrosive properties.

UltraEpoxy can be air dried or cured at lower temperatures providing lower energy use.

Features:

- ✓ Easy Sanding
- ✓ Higher Productivity
- ✓ Excellent Adhesion



Product	Size	Product Code
FleetShield UltraEpoxy Part A - Light Grey	4L	488S0088-4L
FleetShield UltraEpoxy Part B	1L	980S0089-1L



Fleetshield UltraEpoxy

Technical Data

Suitable Substrates

Sound existing finishes | Steel | 316 grade stainless steel | Aluminium and galvanized surfaces | Fibreglass | ABS plastic | Polyester filler

Additives

Part A

Dulux® FleetShield UltraEpoxy Primer Pt A - 488S0088

Part B

Dulux® FleetShield Ultra Epoxy Primer Pt B - 980S0089

Thinners

Dulux® 2K Thinner Normal - 92089292

Dulux® 2K RP Thinner - 92089819

Dulux® 2K Thinner Slow - 92089847

Dulux® Cold Cure Thinner - 920S0063

Mixing Ratio

Part A - 4 Parts UltraEpoxy Part A by volume

Part B - 1 Part UltraEpoxy Part B by volume

Thinner - 10-20% by volume

Spray Viscosity

Ford 4 Cup - 30 seconds at 20% thinning

Gravity & Suction Feed

Fluid Tip:
Conventional: 1.4 – 1.8mm

Spraying Pressure:
350-450 kPa.
Or refer to manufacturer's recommendations

Pressure Pot

Conventional: 1.1 – 1.8mm

Spraying Pressure:
350-450 kPa.
Or refer to manufacturer's recommendations

Application

1 to 2 even coats for a dry film build of 60-80 micron

Air Flash

10 - 15 minutes air flash between coats at 25°C

Baking/Drying

8 hours at 25°C
40 mins at 50°C

Refer to full TDS for further details | duluxautomotive.com

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Contact

Dulux[®] Auto Refinish Coatings customer service team is available for all advice, technical and colour assistance. call: **1800 810 114** or visit: **duluxautomotive.com**

Office

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