

DULUX® FLEETSHIELD™ 485 Ultraetch Primer



Dulux Australia
ABN 67 000 049 427

485-Line Dulux FLEETSHIELD™ Ultraetch Primer

Product Name:

485-Line Dulux® FleetShield™ Ultraetch Primer

Product Description:

485-Line Dulux® FleetShield™ Ultraetch Primer is a single pack product that may be thinned with Dulux® AutoSpeed® 2K Thinner, 920-89292.

All substrates must be thoroughly prepared and cleaned. It is recommended that Dulux® AutoSpeed® Prepwash 965-89784 is used for cleaning and degreasing of surfaces.




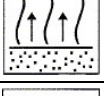
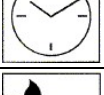


Suitably prepared surfaces:

- Steel
- Aluminium
- Stainless Steel 316

The Ultraetch primer may be top coated with most single and two pack topcoats. It is recommended that prior to proceeding, the top coat and primer be tested for adhesion.

Product & Additives:

485S0040 – Ultraetch Primer
485S0070 – Ultraetch Primer Light Grey
Dulux® AutoSpeed® 2K Thinner–Normal 920-89292




	Thinning	Thin up to 10% by weight with <i>Dulux AutoSpeed 2K Thinner</i> , 920-89292.
	Gravity and Suction Feed	Fluid Tip: CONVENTIONAL: 1.5 - 1.8mm HVLP: 1.5 - 1.9mm Spraying Pressure: 400 kPa/4bar 200 kPa/2 bar <small>Or refer to manufacturer's recommendations</small>
	Application	1-2 wet coats, overlapping each pass 50%.
	Air Flash	3 - 5 minutes air flash
	Drying	At 25°C, touch dry in 10 mins. Full cure in 45 mins.
	Sanding - Manual	Sand with P600-P800. Lightly sand before top coating.
	Topcoat time – non sand	Minimum 45 Minutes Maximum 7 days

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	Spraying	Use air fed mask at all times. Refer applicable AS/NZS Standards
	Dry Film Build (microns)	15 microns
	Coverage	17m ² /L

For Safe Handling:

Please refer to the Material Safety Data Sheet No: DLX003360 for this product before use.

In the event of an emergency contact: 1 800 033 111 (ALL HOURS)

For further information contact:

Dulux Australia

1956 Dandenong Rd, Clayton,
Victoria, 3168

Australia

ABN 67 000 049 427

Telephone:

1 800 810 114

Fax:

61 3 8787 4502

Dulux New Zealand

31B Hillside Road

Glenfield, Auckland
New Zealand

Telephone:

0800 800 424

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