

DULUX® ACRYLIC 1K CLEAR BASE, 48A-G0086



Dulux Australia
ABN 67 000 049 427

Product Name:

48A-G0086 Dulux® Acrylic 1K Clear base

Product Description:

Dulux® Acrylic 1K Clear base is a solvent borne acrylic that has been developed as a high gloss topcoat. Solid, metallic and pearlescent finishes are available with good opacity. It is available as a clear base that must be tinted with the 40N-line Nippon Nax Premila range of tinters. The product is not suitable as a clearcoat. Please refer to Nippon Acrylic clearcoat, 428TC320, if a clearcoat is required. This product is suitable for both industrial and automotive applications.

Prior to application, surfaces must be prepared and cleaned with Dulux® AutoSpeed® Prepwash, 965-89784. If required, a suitable Dulux® AutoSpeed®, Dulux® AutoSpeed® CV or Dulux® FleetShield™ primer may be used. Please refer to the appropriate TDS for further information.

Product & Additives:



Dulux® Industrial Acrylic Clear base, 48A-G0086
Nippon Nax Premila Tinters, 40N-line
Dulux® Autosolv Lacquer Thinner, 920-S0005

	Tinter addition	Tint according to colour formula. Mix well immediately after tinter added to base.								
	Thinner	100% by volume Autosolv Lacquer Thinner, 920-S0005								
	Spray Viscosity DIN Cup F4 @ 25°C	14-18 seconds								
	Gravity & Suction Feed	<table border="0"> <tr> <td>Fluid Tip:</td> <td>Spraying Pressure:</td> </tr> <tr> <td>CONVENTIONAL: 1.2 - 1.5mm</td> <td>400 kPa/ 4 bar</td> </tr> <tr> <td>HVLP: 1.5 - 1.9mm</td> <td>200 kPa/ 2 bar</td> </tr> <tr> <td></td> <td><small>Or refer to manufacturer's recommendations</small></td> </tr> </table>	Fluid Tip:	Spraying Pressure:	CONVENTIONAL: 1.2 - 1.5mm	400 kPa/ 4 bar	HVLP: 1.5 - 1.9mm	200 kPa/ 2 bar		<small>Or refer to manufacturer's recommendations</small>
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	<small>Or refer to manufacturer's recommendations</small>									
	Application	Apply even coats until opacity is achieved.								
	Air Flash	5 to 10 minutes air flash between coats at 25°C.								
	Drying	12 to 15 minutes air flash at ambient								

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	Baking	30 minutes @ 60°C
	Spraying	Use air fed mask at all times. Refer to applicable AS/NZS Standards

For Safe Handling:

Please refer to the Material Safety Data Sheet No: 003985 for this product before use. This product may contain materials that are being introduced to Australia under a permit.

In the event of an emergency contact: 1 800 033 111 (ALL HOURS), NZ 0800 734 607

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