

## FleetShield UltraEtch

### High Performance 1K Etch Primer

Dulux FleetShield UltraEtch is a single pack etch primer designed for commercial vehicle application.

It provides excellent adhesion over a variety of substrates including mild steel, aluminium and stainless steel 316.

UltraEtch can be topcoated with most 2-pack and single pack topcoats.

Available in dark grey and light grey.

#### Features:

- √ Isocyanate free
- √ Fast drying
- ✓ Excellent adhesion
- ✓ Suitable for correctly prepared steel, aluminium and stainless steel 316



Product	Size	Product Code
Fleetshield Ultra Etch Dark Grey	1L	485S0040-1L
Fleetshield Ultra Etch Dark Grey	4L	485S0040-4L
Fleetshield Ultra Etch Dark Grey	20L	485S0040-20L
Fleetshield Ultra Etch Light Grey	4L	485S0070-4L
Fleetshield Ultra Etch Light Grey	20L	485S0070-20L



# FleetShield UltraEtch

## Technical Data

Suitable substrates	Mild Steel   Aluminium   Stainless Steel 316		
Thinning	Thin up to 10% by weight with Dulux Autosolv GP Thinner, 920-S0003 can be used to reduce the spraying viscosity		
Gravity & Suction Feed	Fluid Tip: Conventional: 1.5 – 1.8mm HVLP: 1.5 - 1.9mm	Spraying Pressure: 400 kPa/4 bar 400 kPa/4 bar	
Application	1-2 wet coats, overlapping each pass 50%		
Air Flash	3 - 5 minutes air flash		
Drying	Touch dry in 10 mins at 25°C Full cure in 45 mins Over coating in a minimum of 10 mins		
Sanding Manual	Sand with P600-P800 Sand thoroughly before top coating		
Spraying	Use air fed mask at all times Refer applicable AUS/NZ Standa	ards	



### Contact

Dulux® Auto Refinish Coatings customer service team is available for all advice, technical and colour assistance. call: 1800 810 114 or visit: duluxautomotive.com

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