



DULUX[®] ARMORSPRAY[®] FAST DRY ENAMEL

Dulux Australia
ABN 67 000 049 427

DULUX[®] ARMORSPRAY[®] Fast Dry Enamel

Product Name:

389-S0020 Dulux[®] Armorspray[®] Fast Dry Enamel clear base
389-line Dulux[®] Armorspray[®] Fast Dry Enamel mixed colour

Product Description:

Dulux[®] Armorspray[®] Fast Dry Enamel is a single pack gloss enamel that has a fast drying time.

The Dulux[®] Armorspray[®] Fast Dry Enamel is available as a clear base that may be tinted with the 483 line Dulux[®] Autobuild[®] range of tinters.

Prior to application, surfaces must be cleaned with Dulux[®] AutoSpeed[®] Prepwash, 965-89784 and sanded. If required, a primer such as Dulux[®] FleetShield[™] Ultraetch, 485-S0040, may be used. Please refer to the TDS for further information.

Typical surfaces that may be coated with Dulux[®] Armorspray[®] Fast Dry Enamel include mild steel, Aluminium or galvanised iron.

Product & Additives:

Dulux[®] Armorspray[®] Fast Dry Enamel 389-S0020

Dulux[®] Armorspray[®] Enamel Thinner 965-S0021


Dulux[®] Autobuild[®] Tinters 483 line

	Tinter addition	Tint according to colour formula. Mix well immediately after tinter added to base.
	Thinner	0-20% by Vol. 965-S0021
	Spray Viscosity DIN Cup B4 @ 25°C	18-19 seconds
	Gravity or Suction Feed	Fluid Tip: CONVENTIONAL: 1.2 – 2.0mm Spraying Pressure: 450 kPa/ 4.5 bar 350 kPa/ 3.5 bar Or refer to manufacturer's recommendations
	Application	Apply one light coat and two full even coats. Avoid heavy wet coats.
	Air Flash	5 minutes air flash between coats at 25°C.
	Drying	Air dry 40 minutes at 25°C.



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	Spraying	Use appropriate protective equipment. Refer to applicable AS/NZS Standards
	Recoating	May be recoated with itself at any time.

For Safe Handling:

Please refer to the Material Safety Data Sheet No: 1218 for this product before use. This product may contain materials that are being introduced to Australia under a permit.

In the event of an emergency contact: 1 800 033 111 (ALL HOURS), NZ 0800 734 607

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