

# DULUX<sup>®</sup> AUTOSOLV<sup>®</sup> 482 S0006 Lacquer Primer



Dulux Australia  
ABN 67 000 049 427

482 S0006 Dulux AUTOSOLV<sup>®</sup> Lacquer Primer

## Product Name:

482-S0006 Dulux<sup>®</sup> Autosolv<sup>®</sup> Lacquer Primer

## Product Description:

Dulux<sup>®</sup> Autosolv<sup>®</sup> Lacquer Primer is a high build acrylic primer that can be used as a filler or surfacer in auto refinishing.

All surfaces must be thoroughly sanded and cleaned prior to application.







Dulux<sup>®</sup> Autosolv<sup>®</sup> Lacquer Primer can be used over Dulux<sup>®</sup> Autosolv<sup>®</sup> Etch Primer grey when applied to Aluminium or steel surfaces.

Dulux<sup>®</sup> AutoSpeed<sup>®</sup> PT Tinters (440-line) and Dulux<sup>®</sup> Autosolv<sup>®</sup> Lacquer tinters (482-line) can be used over Dulux<sup>®</sup> Autosolv<sup>®</sup> Lacquer Primer.

Refer to Technical Data sheet for Dulux<sup>®</sup> AutoSpeed<sup>®</sup> PT Tinters, 440 Line and Dulux<sup>®</sup> Autosolv<sup>®</sup> Lacquer tinters, 482 line.

## Product & Additives:

Dulux<sup>®</sup> Autosolv<sup>®</sup> Lacquer Primer 482-S0006  
Dulux<sup>®</sup> Autosolv<sup>®</sup> Lacquer Thinner 920-S0005






	<b>Thinner</b>	Stir well before use.  Surfacer: 50% by volume 920-S0005 Filler: 10% - 20% by volume 920-S0005
	<b>Spray Viscosity</b> DIN Cup 4 @ 25°C	22 - 24 seconds
	<b>Gravity Feed</b>	<b>Fluid Tip:</b> CONVENTIONAL: 1.5 - 1.8mm HVLP: 1.5 - 1.9mm  <b>Spraying Pressure:</b> 340 kPa. 70 kPa. Or refer to manufacturer's recommendations
	<b>Suction Feed</b>	CONVENTIONAL: 1.5 - 2.0mm HVLP Gravity Feed: 1.8 - 2.2mm  340 kPa. 70 kPa. Or refer to manufacturer's recommendations
	<b>Application</b>	Apply 2 - 3 even coats
	<b>Air Flash</b>	5 - 10 minutes air flash between coats

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	<b>Baking/Drying</b>	60 mins @ 25°C
	<b>Sanding - Manual</b>	<b>Wet:</b> P600 - P800 Grit
	<b>Sanding - Manual</b>	<b>Dry:</b> P400 - P600 Grit
	<b>Sanding - Mechanical</b>	<b>Dry:</b> P400 - P600 Grit
	<b>Spraying</b>	Use air fed mask at all times. Refer applicable AS/NZS Standards
	<b>Substrates</b>	Suitably prepared: <ul style="list-style-type: none"> <li>Existing finishes</li> <li>Steel surfaces primed with 1K Etch primer</li> <li>OEM Primer</li> </ul>

### For Safe Handling:

Please refer to the Material Safety Data Sheet number: 22139 for this product before use.

**In the event of an emergency contact: 1 800 033 111 (ALL HOURS)**

### For further information contact:

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