



Dulux Australia

ABN 67 000 049 427

# DULUX® AUTOSPEED® 485 S0048 Bumper Primer

## Product Name:

485-S0048 Dulux® Autospeed® Bumper Primer

## Product Description:

Dulux® Autospeed® Bumper Primer is a single pack product for use over bumper bars. It is a flexible, fast drying primer that has excellent adhesion to most plastic substrates. Dulux® Autospeed® Bumper Primer is an easy to sand primer and may be thinned with Dulux® Autosolv® GP Thinner, 920-S0002.

All substrates must be thoroughly prepared and cleaned. It is recommended that Dulux® AutoSpeed® Plastic Cleaner, 965S0017, is used for cleaning and degreasing of surfaces.

Suitably prepared surfaces:

- Sound existing plastic surfaces, eg polypropylene
- Plastic bars and after market bars
- Glass Reinforced polyester

Note: After use, the thinned Dulux® Autospeed® Bumper Primer should not be stored in the gun.




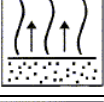

The Dulux® Autospeed® Bumper Primer may be top coated with most single and two pack topcoats.

It is recommended that prior to proceeding, the top coat and primer be tested for adhesion.

## Product & Additives:

Dulux® Autospeed® Bumper Primer, 485-S0048

Dulux® Autosolv® GP Thinner, 920-S0002

	<b>Thinning</b>	Thin up to 50% by volume with <i>Dulux Autosolv</i> GP Thinner, 920-S0002
	<b>Gravity and Suction Feed</b>	<b>Fluid Tip:</b> CONVENTIONAL: 1.2 - 1.5mm HVLP: 1.5 - 1.9mm <b>Spraying Pressure:</b> 400 kPa/4bar 200 kPa/2 bar <small>Or refer to manufacturer's recommendations</small>
	<b>Application</b>	2-3 even coats, overlapping each pass 50%.
	<b>Air Flash</b>	3 - 5 minutes air flash
	<b>Drying</b>	At 25°C, touch dry in 10-15 mins. Full cure in 40-60 mins.

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	<p><b>Sanding - Manual</b></p>	<p>Sand with P600-P800. Sand thoroughly before top coating.</p>
	<p><b>Spraying</b></p>	<p>Use air fed mask at all times. Refer applicable AS/NZS Standards</p>

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## For Safe Handling:

Please refer to the Material Safety Data Sheet No: 001764 for this product before use.

**In the event of an emergency contact: 1 800 033 111 (ALL HOURS)**

## For further information contact:

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485 S0048 Dulux AUTOSPEED<sup>®</sup> Bumper Primer

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