# **DULUX<sup>®</sup> AUTOSPEED<sup>®</sup>** 485 89943 Plastics Primer



Dulux Australia ABN 67 000 049 427

#### **Product Name:**

485-89943 Dulux<sup>®</sup> Autospeed<sup>®</sup> Plastics Primer

## **Product Description:**

Dulux<sup>®</sup> Autospeed<sup>®</sup> Plastics Primer is a single pack product that is ready for use. It is to be used as a primer for plastic substrates such as bumper bars or spoilers. The Dulux<sup>®</sup> Autospeed<sup>®</sup> colour system can then be directly applied without further priming. The 488-89287 Dulux<sup>®</sup> Autospeed<sup>®</sup> 2K HS Primer may be used over the Plastics Primer if any filling is required. Refer to the Application guidelines for plastic bumpers for further detail.

### **Product & Additives:**

**	Gravity Feed	<b>Fluid Tip:</b> CONVENTIONAL: 1.2 - 1.5mm HVLP: 1.5 - 1.9mm	<b>Spraying Pressure:</b> 400 kPa/4bar 200 kPa/2 bar Or refer to manufacturer's recommendations
> <b>``</b>	Suction Feed	CONVENTIONAL: 1.4 - 1.8mm HVLP: 1.8 - 2.0mm	400 kPa/4bar 200 kPa/2 bar Or refer to manufacturer's recommendations
	Application	Single wet coat applied thinly, avoiding primed area.	
$\frac{\left< \uparrow \right> \uparrow \left< \uparrow \right>}{1000000000000000000000000000000000000$	Air Flash	3 - 5 minutes air flash	
	Spraying	Use air fed mask at all times. Refer applicable AS/NZS Standards	

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# For Safe Handling:

Please refer to the Material Safety Data Sheet No: 21899 for this product before use.

#### In the event of an emergency contact: 1 800 033 111 (ALL HOURS

### For further information contact:

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