

# DULUX<sup>®</sup> AUTOSPEED<sup>®</sup> 480 Line PT Exotica<sup>™</sup> Special Effect Base Coat Tinters



Dulux Australia  
ABN 67 000 049 427

480 Line Dulux<sup>®</sup> AUTOSPEED<sup>®</sup> PT Exotica<sup>™</sup> Special Effect Base Coat Tinters

**Product Name:**

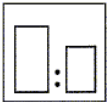

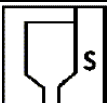

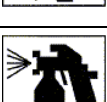

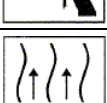

480 Line Dulux<sup>®</sup> Autospeed<sup>®</sup> PT Exotica<sup>™</sup> Special Effect Pearlescent Base Coat Tinters

**Product Description:**

Dulux<sup>®</sup> Autospeed<sup>®</sup> PT Exotica<sup>™</sup> Tinters are a premium range of quality single pack special effect pearlescent basecoat tinters developed for automotive refinishing. This range has been developed as a rapid drying colour base coat for spot repairs and overall work. These products should be top coated with the Dulux<sup>®</sup> Autospeed<sup>®</sup> clear coat range.

**Product & Additives:**

- Dulux<sup>®</sup> Autospeed<sup>®</sup> PT Tinters 440 Line
- Dulux<sup>®</sup> Autospeed<sup>®</sup> PT Flat base 485-89898
- Dulux<sup>®</sup> Autospeed<sup>®</sup> Standard Thinner 920-89909
- Dulux<sup>®</sup> Autospeed<sup>®</sup> Low Temp Thinner 920-89908 (Small areas & Colder Temperatures)
- Dulux<sup>®</sup> Autospeed<sup>®</sup> High Temp Thinner 920-89910 (High Temperatures)

	<b>Mixing Ratio</b>	1 part by weight 480 line colour
	<b>Thinner</b>	1 part by weight 920-89909 OR 920-89908 920-89910 High Temperatures
	<b>Spray Viscosity</b> DIN Cup 4 @ 25°C	14 seconds (100% thinner)
	<b>Gravity Feed</b>	<b>Fluid Tip:</b> CONVENTIONAL: 1.2 - 1.5mm HVLP: 1.5 - 1.9mm <b>Spraying Pressure:</b> 400 kPa/4 bar 200 kPa/2 bar <small>Or refer to manufacturer's recommendations</small>
	<b>Suction Feed</b>	CONVENTIONAL: 1.4 - 1.8mm HVLP: 1.8 - 2.0mm 400 kPa/4 bar 200 kPa/2 bar <small>Or refer to manufacturer's recommendations</small>
	<b>Application</b>	Single wet coats
	<b>Air Flash</b>	3 - 5 minutes air flash
	<b>Spraying</b>	Use air fed mask at all times. Refer applicable AS/NZS Standards

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## Recommendation:

Dulux recommend the complete painting of panels to provide maximum durability when applying topcoats such as clear coats. Blend outs will not give the appropriate film builds required and may break down prematurely.

## For Safe Handling:

Please refer to the Material Safety Data Sheet No:21730 for this product before use. This product may contain materials that are being introduced to Australia under a permit.

**In the event of an emergency contact: 1 800 033 111 (ALL HOURS)**

## For further information contact:

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Australia  
ABN 67 000 049 427

**Telephone:** 1 800 810 114

**Fax:** 61 3 9314 0596

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