



# DULUX® Armorspray® 2K 2:1 URETHANE

Dulux Australia  
ABN 67 000 049 427

## Product Name:

424-line Dulux® Armorspray® 2K 2:1 Urethane mixed colour

## Product Description:

Dulux® Armorspray® 2K 2:1 Urethane is a premium quality two pack polyurethane finish. It is available as a clear base that may be tinted with the 483 line Dulux® Autobuild® range of tinters.

Dulux® Armorspray® 2K 2:1 Urethane has been developed as a high gloss 2K top coat for spot repairs and overall 2K mixed colour top coating for automotive and commercial transport vehicles.

Prior to application, surfaces must be cleaned with Dulux® AutoSpeed® Prepwash, 965-89784 and sanded. If required, a suitable Dulux® AutoSpeed® or Dulux® AutoSpeed® CV primer may be used. Please refer to the appropriate TDS for further information.

## Product & Additives:

Dulux® Armorspray® 2K 2:1 Urethane mixed colour  
Dulux® Armorspray® 2K 2:1 White base 424-J0008  
Dulux® Armorspray® 2K 2:1 Black 424-J0009  
Dulux® AutoSpeed® 2K Thinner-XSlow 920-89963  
Dulux® AutoSpeed® 2K Thinner-Slow 920-89847  
Dulux® AutoSpeed® 2K Thinner-Normal 920-89292  
Dulux® AutoSpeed® RP Thinner Fast 920-89819  
Dulux® AutoSpeed® 2K Hardener Slow 980-S0028  
Dulux® AutoSpeed® 2K Hardener Normal 980-89290  
Dulux® AutoSpeed® RP 2K Hardener 980-89790  
Dulux® Autobuild® Tinters 483 line

## Recommendation:

Dulux recommend the complete painting of panels to provide maximum durability when applying topcoats such as 2K mixed colours. Blend outs will not give the appropriate film builds required and may break down prematurely.

# DULUX®

## Armorspray®

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	<b>Tinter addition</b>	Tint according to colour formula. If using flattening base, add this as well. Mix well immediately after tinter added to base.
	<b>Mixing ratio</b>	2 Parts 424-line mixed colour
	<b>Hardener</b>	1 Part 980-89290 or 980-S0028
	<b>Thinner</b>	0-5% by Vol. 920-89292
	<b>Spray Viscosity</b> DIN Cup B4 @ 25°C	18-20 seconds
	<b>Gravity &amp; Suction Feed</b>	<b>Fluid Tip:</b> CONVENTIONAL: 1.2 - 1.5mm HVLP: 1.5 - 1.9mm <b>Spraying Pressure:</b> 400 kPa/ 4 bar 200 kPa/ 2 bar Or refer to manufacturer's recommendations
	<b>Pressure pot</b>	<b>Fluid Tip:</b> 1.7 - 2.0mm <b>Spraying Pressure:</b> 70-100 kPa. Or refer to manufacturer's recommendations
	<b>Application</b>	Apply even coats until opacity is achieved.
	<b>Air Flash</b>	3 to 5 minutes air flash between coats at 25°C.
	<b>Drying</b>	Air dry overnight
	<b>Baking</b>	30 minutes @ 60°C (980-89290)
	<b>Infrared</b>	<b>Short wave:</b> 8 mins <b>Medium wave:</b> 10 - 15 mins
	<b>Spraying</b>	Use air fed mask at all times. Refer to applicable AS/NZS Standards



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## For Safe Handling:

Please refer to the Material Safety Data Sheet No: 003046 for this product before use. This product may contain materials that are being introduced to Australia under a permit.

**In the event of an emergency contact: 1 800 033 111 (ALL HOURS), NZ 0800 734 607**

## For further information contact:

### Dulux Australia

1956 Dandenong Rd, Clayton,  
Victoria, 3168

Australia

ABN 67 000 049 427

### Telephone:

1 800 810 114

### Fax:

61 3 9314 0596

### Dulux New Zealand

31B Hillside Road

Glenfield, Auckland  
New Zealand

### Telephone:

0800 800 424

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