

# DULUX<sup>®</sup> AUTOSPEED<sup>®</sup> 488 89917 MT 10:1 CLEAR



Dulux Australia  
ABN 67 000 049 427

## Product Name:

488-89917 Dulux<sup>®</sup> Autospeed<sup>®</sup> MT 10:1 Clear

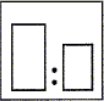






## Product Description:

Dulux<sup>®</sup> Autospeed<sup>®</sup> MT 10:1 Clear is a high quality two pack clear coat for automotive refinishing. This clear has been developed with rapid handling for small repairs and touch up refinish work.

For use in the application to plastic bumper bars, please refer overleaf for mixing ratios.

## Product & Additives:

- Dulux<sup>®</sup> Autospeed<sup>®</sup> MT 10:1 Clear 488-89917
- Dulux<sup>®</sup> Autospeed<sup>®</sup> MT Flat base 485-89915
- Dulux<sup>®</sup> Autospeed<sup>®</sup> MT 10:1 Standard Hardener 980-89916
- Dulux<sup>®</sup> Autospeed<sup>®</sup> Standard Thinner 920-89909
- Dulux<sup>®</sup> Autospeed<sup>®</sup> Low Temp Thinner 920-89908 (Small areas & Colder Temperatures)
- Dulux<sup>®</sup> Autospeed<sup>®</sup> High Temp Thinner 920-89910 (High Temperatures)

	<b>Mixing Ratio</b>	10 parts by weight 488-89917
	<b>Hardener</b>	1 part by weight 980-89915
	<b>Thinner</b>	10-20% by weight 920-89909 OR 920-89908 920-89910 High Temperatures
	<b>Pot Life</b>	<b>Approximate guidelines</b> 10°C: 7 hours 20°C: 5.5 hours 30°C: 3 hours
	<b>Spray Viscosity</b> DIN Cup 4 @ 25°C	14 seconds
	<b>Gravity Feed</b>	<b>Fluid Tip:</b> CONVENTIONAL: 1.2 - 1.5mm HVLP: 1.5 - 1.9mm <b>Spraying Pressure:</b> 400 kPa/ 4 bar 200 kPa/ 2 bar Or refer to manufacturer's recommendations
	<b>Suction Feed</b>	CONVENTIONAL: 1.4 - 1.8mm HVLP: 1.8 - 2.0mm 400 kPa/ 4 bar 200 kPa/ 2 bar Or refer to manufacturer's recommendations
	<b>Application</b>	Single wet coats

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	<b>Air Flash</b>	3-5 minutes air flash
	<b>Baking</b>	30 minutes @ 60°C
	<b>Spraying</b>	Use air fed mask at all times. Refer to applicable AS/NZS Standards

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## Weight Mixing Ratios for 488-89917 Autospeed MT 10:1 Clear and Flex 485-89930

### a. Using the Intelligent balance and adding by percentage addition

**Note:** This order of addition must be maintained when using the intelligent balance. The RFU quantity is approximately twice the volume of clear that you start with.

488-89917 MT 10:1 Clear	100
485-89930 Flex Additive	20.0%
980-89916 MT 10:1 Hardener	20.0%
920-89909 Standard Thinner	25%

The quantity of thinner added can be varied to suit your spraying conditions. See notes below regarding alternate thinners.

### b. Using an ordinary balance and adding by grams.

Volume of RFU Clear (ml)	488-89917 Clear (g)	485-89930 Flex (g)	980-89916 Hardener (g)	920-89909 Thinner ** (g)
50	26.58	5.32	6.38	9.57
100	53.16	10.63	12.76	19.13
150	79.74	15.95	19.14	28.70
200	106.3	21.26	25.52	38.26
250	132.9	26.58	31.90	47.83
300	159.5	31.89	38.28	57.39
350	186.1	37.21	44.66	66.96
400	212.6	42.52	51.04	76.52
450	239.2	47.84	57.42	86.09
500	265.8	53.15	63.80	95.65
550	292.4	58.47	70.18	105.2
600	319.0	63.78	76.56	114.8
650	245.5	69.10	82.94	124.3
700	372.1	74.41	89.32	133.9
750	398.7	79.73	95.70	143.5
800	425.3	85.04	102.1	153.0
850	451.9	90.36	108.5	162.6
900	478.4	95.67	114.8	172.2
950	505.0	101.0	121.2	181.7
1000 (1L)	531.6	106.3	127.6	191.3

\*\* Use 920-899908 Autospeed Low Temp Thinner in cold weather or 920-89910 Autospeed Hi Temp Thinner as required.

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## Weight Mixing Ratios for 488-89917 Autospeed MT 10:1 Clear

488-89917 MT 10:1 Clear	100
980-89916 MT 10:1 Hardener	10.0%
920-89909 Standard Thinner	15%

The quantity of thinner added can be varied to suit your spraying conditions.  
See notes below regarding alternate thinners.

### b. Using an ordinary balance and adding by grams.

Volume of RFU Clear (ml)	488-89917 Clear (gram)	980-89916 Hardener (gram)	920-89909 Thinner ** (gram)
50	40	4	6.5
100	80	8	13
150	120	12	19.5
200	160	16	26
250	200	20	32.5
300	240	24	39
350	280	28	45.5
400	320	32	52
450	360	36	58.5
500	400	40	65
550	440	44	71.5
600	480	48	78
650	520	52	84.5
700	560	56	91
750	600	60	97.5
800	640	64	104
850	680	68	110.5
900	720	72	117
950	760	76	123.5
1000 (1L)	800	80	130
2000 (2L)	1600	160	260

\*\* Use 920-899908 Autospeed Low Temp Thinner in cold weather or 920-89910 Autospeed Hi Temp Thinner as required.

**For Safe Handling:**

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Please refer to the Material Safety Data Sheet No: 21688 for this product before use. This product may contain materials that are being introduced to Australia under a permit.

**In the event of an emergency contact: 1 800 033 111 (ALL HOURS)**

<b>For further information contact:</b>
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Dulux Australia  
1956 Princes Hwy, Clayton, Victoria, 3168  
Australia  
ABN 67 000 049 427

**Telephone:** 1 800 810 114

**Fax:** 61 3 9314 0596

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