

# DULUX<sup>®</sup> AUTOSOLV<sup>®</sup> 482-S2551 ETCH PRIMER GREY SPRAYPAK



Dulux Australia  
ABN 67 000 049 427

482-S2551 Dulux<sup>®</sup> AUTOSOLV<sup>®</sup> Etch Primer grey spraypak

**Product Name:**

482-S2551 Dulux<sup>®</sup> Autosolv<sup>®</sup> Etch Primer Grey Spraypak

**Product Description:**

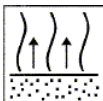

Dulux<sup>®</sup> Autosolv<sup>®</sup> Etch Primer grey Spraypak is a Chromate free 1K etch primer. It has excellent adhesion properties over a range of substrates. It is to be used as a primer for substrates such as mild steel and aluminium. Note: The aluminium surface requires suitable preparation. It is recommended that prior to proceeding, the adhesion over aluminium be checked. The grey etch primer may be top coated with most single and two pack topcoats. It is recommended that prior to proceeding, the top coat and primer be tested for adhesion

**Application guide:**

**Before spraying:** Shake can for at least 2 minutes or until the mixing ball rattles inside the can. For best results, avoid spraying in low temperatures (less than 15°C) or high humidity.

**During spraying:** Hold the can upright 20-25 cm from the surface. To ensure compatibility, test spray on an inconspicuous area. Use smooth, even strokes parallel to the surface. Apply several light mist coats rather than 1 heavy coat to avoid runs and sags.

**After spraying:** Prevent blocking by turning can upside down and spraying until clear gas emerges. Wipe the nozzle clean. Clean up overspray while still wet with Dulux<sup>®</sup> General purpose thinner.

	<b>Application</b>	Apply 1- 2 even coats
	<b>Air Flash</b>	5 minutes air flash between coats
	<b>Touch dry</b>	10 minutes
	<b>Recoat</b>	After 1 hour
	<b>Drying</b>	60 mins @ 25°C

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**482-S2551 ETCH PRIMER**  
**GREY SPRAYPAK**



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**For Safe Handling:**

Please refer to the Material Safety Data Sheet No: 22214 for this product before use.  
**In the event of an emergency contact: 1 800 033 111 (ALL HOURS)**

**For further information contact:**

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