



DULUX® AUTOSOLV® 482 Line Lacquer Tinters

Dulux Australia
ABN 67 000 049 427

Product Name:

482 - line Dulux® Autosolv® Lacquer tinters






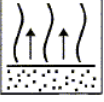


Product Description:

Dulux® Autosolv® Lacquer tinters is a range of acrylic lacquer tinters that may be used for automotive refinishing. Solid, metallic and pearlescent finishes are available with good opacity. These acrylic lacquer gloss tinters produce a film with excellent adhesion and durability.

Product & Additives:

Dulux® Autosolv® Lacquer tinters, 482 line

Dulux® Autosolv® Lacquer Thinner 920-S0005

		All tinters must be mechanically stirred prior to use.
	Thinner	150% by Volume 920 S0005
	Spray Viscosity B4 Cup @ 25°C	16-19 seconds
	Gravity Feed	Fluid Tip: CONVENTIONAL: 1.5 – 2.0mm Spraying Pressure: 300-400 kPa/3- 4 bar <small>Or refer to manufacturer's recommendations</small>
	Suction Feed	CONVENTIONAL: 1.5 – 2.0mm 300-400 kPa/ 3-4 bar <small>Or refer to manufacturer's recommendations</small>
	Application	Apply 3-4 even coats
	Air Flash	5 minutes air flash @ 25°C
	Drying	40-60 mins @ 25°C for a dry film thickness of 40-50 microns.
	Spraying	Use air fed mask at all times. Refer to applicable AS/NZS Standards

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Flatting Base addition

Dulux® Autosolv® Flatting Base, 482S3170-1L, may be added to achieve the required gloss level. Recommended levels of addition by weight are as follows:

Gloss	No addition of flatting base
Semi gloss (50% gloss)	5% of paint mix
Egg shell (25-30% gloss)	10% of paint mix
Matt (5-10% gloss)	20% of paint mix

For Safe Handling

Please refer to the Material Safety Data Sheet No: 511 for this product before use.

In the event of an emergency contact: 1 800 033 111 (ALL HOURS)

For further information contact:

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