

# DULUX® AUTOSPEED®

## 440 Line PT Solid, Metallic & Pearlescent Basecoat Tinters



Dulux Australia  
ABN 67 000 049 427

### Product Name:

440 Line Dulux® Autospeed® PT Metallic and Pearlescent Base Coat Tinters

### Product Description:

Dulux® Autospeed® PT Tinters are a premium range of high quality single pack metallic, pearlescent and solid colour basecoat tinters developed for automotive refinishing. This range has been developed as a quick drying colour base coat for spot repairs and overall work. These products should be top coated with Dulux® Autospeed® clear coat range.

### Product & Additives:

- Dulux® Autospeed® PT Tinters 440 Line
- Dulux® Autospeed® PT Flat base 485-89898
- Dulux® Autospeed® Standard Thinner 920-89909
- Dulux® Autospeed® Low Temp Thinner 920-89908 (Small areas & Colder Temperatures)
- Dulux® Autospeed® High Temp Thinner 920-89910 (High Temperatures)
- Dulux® Autospeed® Zero VOC Thinner Normal 920-S0045
- Dulux® Autospeed® High Solids Reducer 920-S0027



	<b>Mixing Ratio</b>	1 part by weight 440 line colour  1 part by weight 920-89909 Standard 920-89908 Low Temperatures of small areas 920-89910 High Temperatures 920-S0045 Zero VOC Thinner
	<b>Thinner</b>	OR  40-60% Weight 920-S0027 High Solids Reducer
	<b>Spray Viscosity</b> DIN Cup 4 @ 25°C	14 seconds (100% 920-89909 Standard thinner)
	<b>Gravity Feed</b>	<b>Fluid Tip:</b> CONVENTIONAL: 1.0 - 1.5mm HVLP: 1.5 - 1.9mm  <b>Spraying Pressure:</b> 250 kPa/2.5 bar 150 kPa/1.5 bar Or refer to manufacturer's recommendations
	<b>Suction Feed</b>	CONVENTIONAL: 1.4 - 1.8mm HVLP: 1.8 - 2.0mm  250 kPa/2.5 bar 150 kPa/1.5 bar Or refer to manufacturer's recommendations
	<b>Application</b>	Single wet coats

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	<b>Air Flash</b>	3 - 5 minutes air flash  Please apply Clearcoat within 12 hours of Basecoat application at 20°C
	<b>Spraying</b>	Use air fed mask at all times. Refer applicable AS/NZS Standards

### Recommendation:

Dulux recommend the complete painting of panels to provide maximum durability when applying topcoats such as clear coats. Blend outs will not give the appropriate film builds required and may break down prematurely.

### For Safe Handling:

Please refer to the Material Safety Data Sheet No: 434 for this product before use. This product may contain materials that are being introduced to Australia under a permit.

**In the event of an emergency contact: 1 800 033 111 (ALL HOURS)**

### For further information contact:

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