DULUX® AUTOSPEED®
440 Line PT Solid, Metallic & Pearlescent Basecoat Tinters

Dulux Australia
ABN 67 000 049 427

Product Name:

440 Line Dulux® Autospeed® PT Metallic and Pearlescent Base Coat Tinters

Product Description:

Dulux® Autospeed® PT Tinters are a premium range of high quality single pack metallic, pearlescent and solid colour basecoat tinters developed for automotive refinishing. This range has been developed as a quick drying colour base coat for spot repairs and overall work. These products should be top coated with Dulux® Autospeed® clear coat range.

Product & Additives:

Dulux® Autospeed® PT Tinters 440 Line
Dulux® Autospeed® PT Flat base 485-89898
Dulux® Autospeed® Standard Thinner 920-89909
Dulux® Autospeed® Low Temp Thinner 920-89908 (Small areas & Colder Temperatures)
Dulux® Autospeed® High Temp Thinner 920-89910 (High Temperatures)
Dulux® Autospeed® Zero VOC Thinner Normal 920-S0045
Dulux® Autospeed® High Solids Reducer 920-S0027

	Mixing Ratio	1 part by weight 440 line colour

	Thinner	1 part by weight 920-89909 Standard
		        920-89908 Low Temperatures of small areas
		        920-89910 High Temperatures
		        920-S0045 Zero VOC Thinner
		
		OR
		
		40-60% Weight 920-S0027 High Solids Reducer

	Spray Viscosity DIN Cup 4 @ 25°C	14 seconds (100% 920-89909 Standard thinner)
	Gravity Feed	**Fluid Tip:** CONVENTIONAL: 1.0 - 1.5mm / HVLP: 1.5 - 1.9mm **Spraying Pressure:** 250 kPa/2.5 bar / 150 kPa/1.5 bar Or refer to manufacturer's recommendations
	Suction Feed	CONVENTIONAL: 1.4 - 1.8mm / HVLP: 1.8 - 2.0mm 250 kPa/2.5 bar / 150 kPa/1.5 bar Or refer to manufacturer's recommendations
	Application	Single wet coats

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	Air Flash	3 - 5 minutes air flash Please apply Clearcoat within 12 hours of Basecoat application at 20⁰C
	Spraying	Use air fed mask at all times. Refer applicable AS/NZS Standards

Recommendation:

Dulux recommend the complete painting of panels to provide maximum durability when applying topcoats such as clear coats. Blend outs will not give the appropriate film builds required and may break down prematurely.

For Safe Handling:

Please refer to the Material Safety Data Sheet No: 434 for this product before use. This product may contain materials that are being introduced to Australia under a permit.

In the event of an emergency contact: 1 800 033 111 (ALL HOURS)

For further information contact:

Dulux Australia
1956 Dandenong Rd, Clayton, Victoria, 3168

Australia

ABN 67 000 049 427

Telephone:
1 800 810 114

Fax:
61 3 8787 4502

Dulux New Zealand
31B Hillside Road

Glenfield, Auckland
New Zealand

Telephone:
0800 800 424