

DULUX®

FLEETSHIELD™ 485 S0040

Ultraetch Primer



Dulux Australia
ABN 67 000 049 427

Product Name:

485-S0040 Dulux® FleetShield™ Ultraetch Primer

Product Description:

Dulux® FleetShield™ Ultraetch Primer is a single pack product that may be thinned with Dulux® Autosolv® GP Thinner, 920-S0003.

All substrates must be thoroughly prepared and cleaned. It is recommended that Dulux® AutoSpeed® Prepwash 965-89784 is used for cleaning and degreasing of surfaces.

Suitably prepared surfaces:




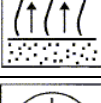


- Steel
- Aluminium
- Stainless Steel 316

Note: The aluminium surface requires suitable preparation. It is recommended that prior to proceeding, the adhesion over aluminium be checked.

The Ultraetch primer may be top coated with most single and two pack topcoats. It is recommended that prior to proceeding, the top coat and primer be tested for adhesion.

Product & Additives:

Dulux® FleetShield™ Ultraetch Primer, 485-S0040
 Dulux® Autosolv® GP Thinner, 920-S0003
 Dulux® AutoSpeed® 2K Thinner-Normal 920-89292

| | | |
|---|---------------------------------|---|
|  | Thinning | Thin up to 10% by weight with <i>Dulux Autosolv</i> GP Thinner, 920-S0003 can be used to reduce the spraying viscosity. |
|  | Gravity and Suction Feed | Fluid Tip: CONVENTIONAL: 1.5 - 1.8mm HVLP: 1.5 - 1.9mm Spraying Pressure: 400 kPa/4bar 200 kPa/2 bar Or refer to manufacturer's recommendations |
|  | Application | 1-2 wet coats, overlapping each pass 50%. |
|  | Air Flash | 3 - 5 minutes air flash |
|  | Drying | At 25°C, touch dry in 10 mins. Full cure in 45 mins. Over coating in a minimum of 10 mins. |
|  | Sanding - Manual | Sand with P600-P800. Sand thoroughly before top coating. |

DULUX®

FLEETSHIELD™ 485 S0040

Ultraetch Primer



Dulux Australia
ABN 67 000 049 427

| | | |
|--|-----------------|---|
| | Spraying | Use air fed mask at all times. Refer applicable AS/NZS Standards |
|--|-----------------|---|

For Safe Handling:

Please refer to the Material Safety Data Sheet No: DLX000843 for this product before use.

In the event of an emergency contact: 1 800 033 111 (ALL HOURS)

For further information contact:

Dulux Australia
1956 Dandenong Rd, Clayton,
Victoria, 3168
Australia
ABN 67 000 049 427
Telephone:
1 800 810 114
Fax:
61 3 8787 4502

Dulux New Zealand
31B Hillside Road
Glenfield, Auckland
New Zealand
Telephone:
0800 800 424

Dulux, Autospeed and AutoSolv are registered trademarks. FleetShield is a trademark.

DISCLAIMER: Any advice, recommendation, information, assistance or service provided by Dulux Refinish Coatings in relation to goods manufactured by it or their use and application is given in good faith and is believed by Dulux Refinish Coatings to be appropriate and reliable. However, any advice, recommendation, information, assistance or service provided by Dulux Refinish Coatings provided without liability or responsibility PROVIDED THAT the foregoing shall not exclude, limit, restrict or modify the right entitlements and remedies conferred upon any person or the liabilities imposed upon Dulux Refinish Coatings by any condition or warranty implied by applicable legislation, regulation or other Government ordinance voiding or prohibiting such exclusion, limitation or modification

DULUX®
FLEETSHIELD™ 485 S0040
Ultraetch Primer



Dulux Australia
ABN 67 000 049 427